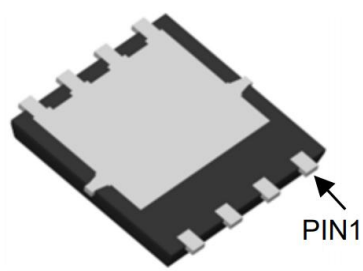
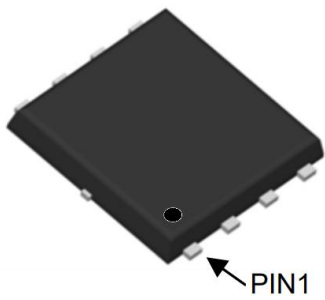
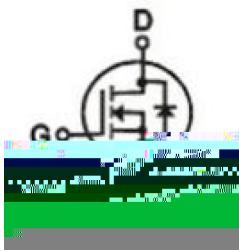


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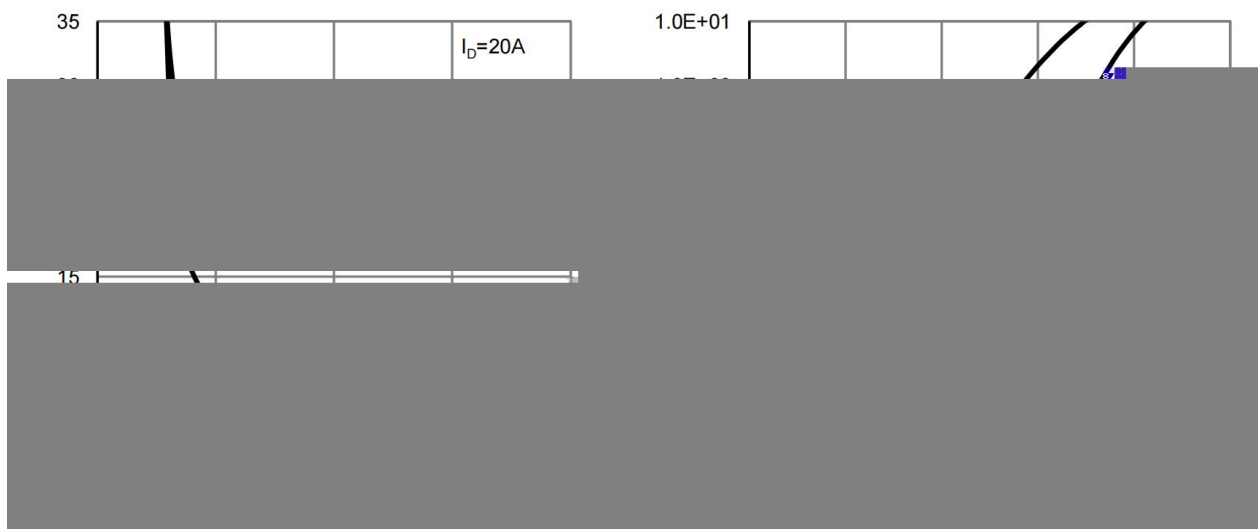
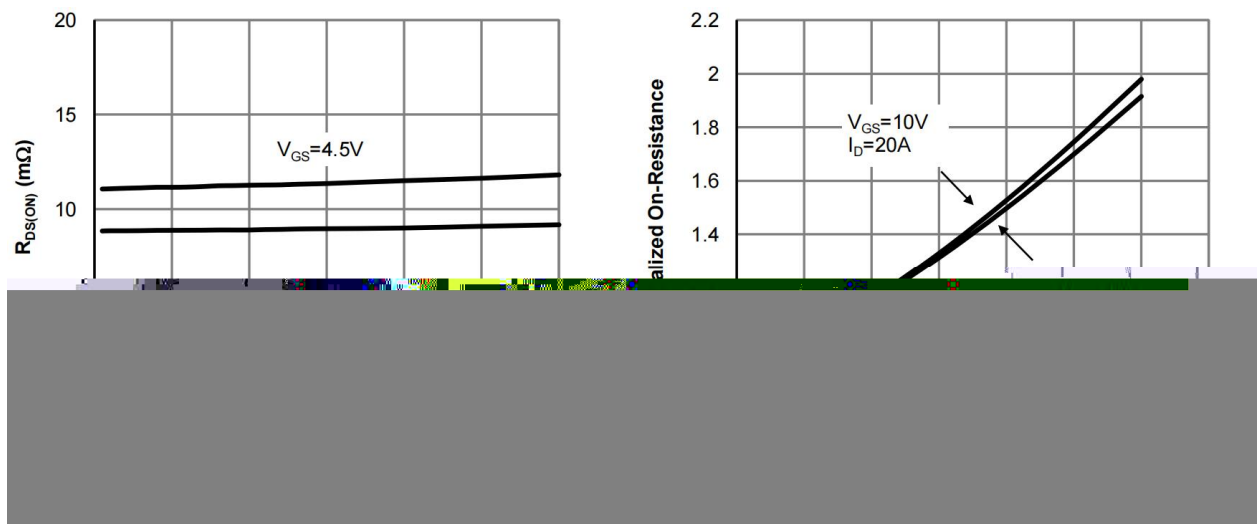
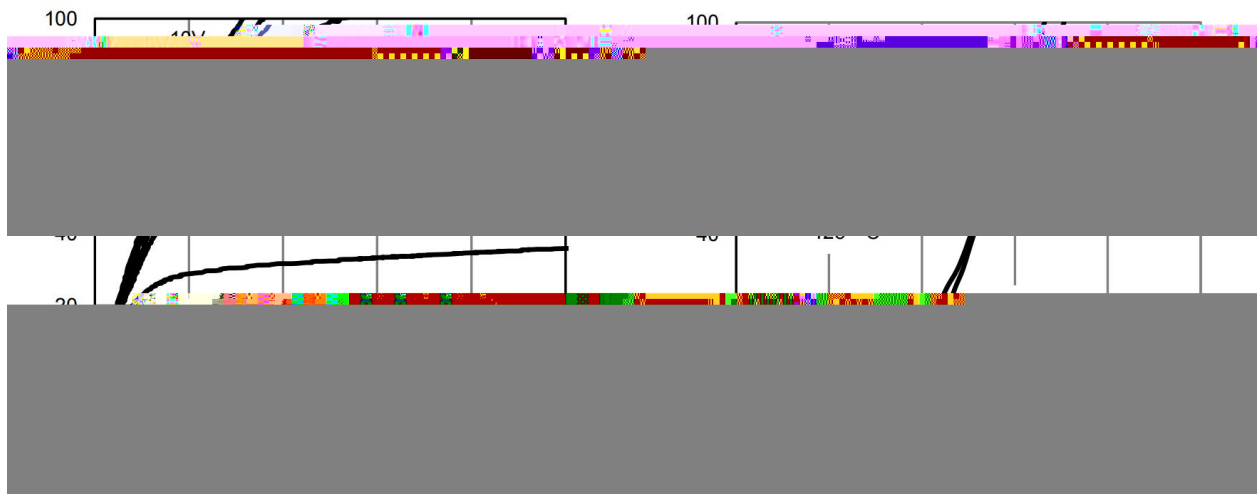


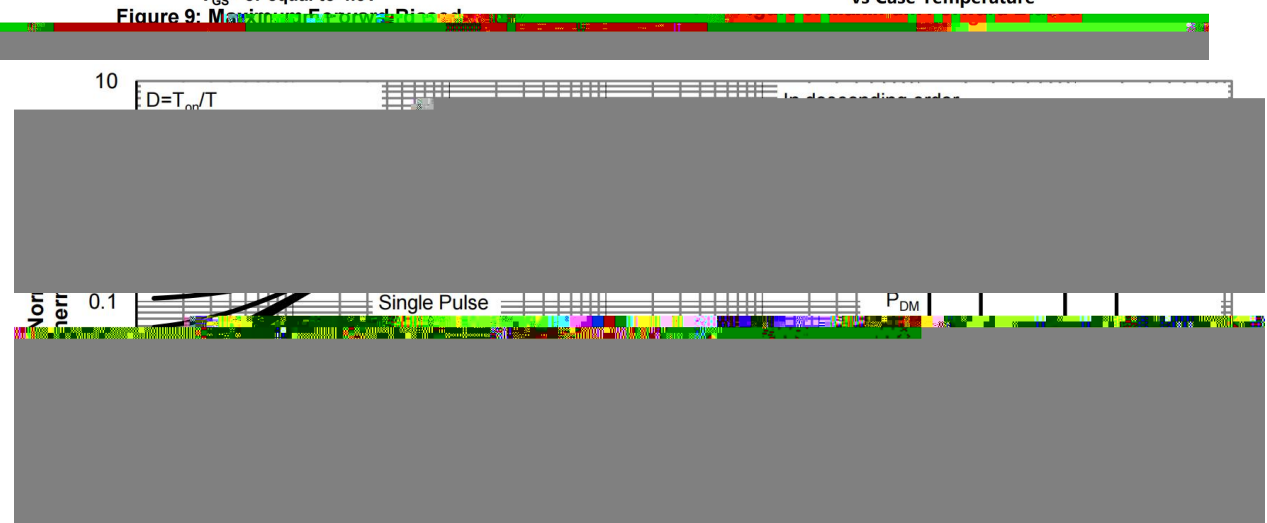
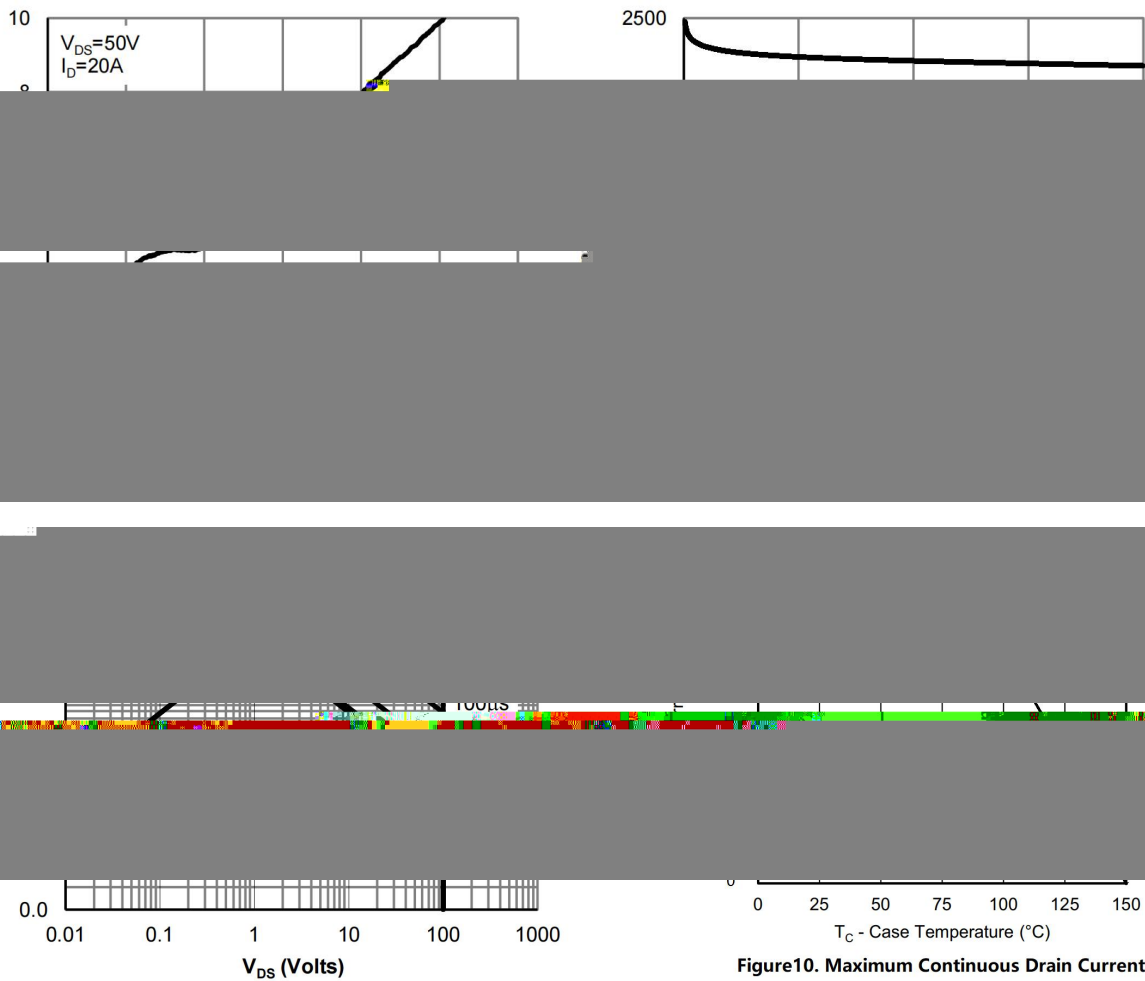
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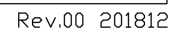
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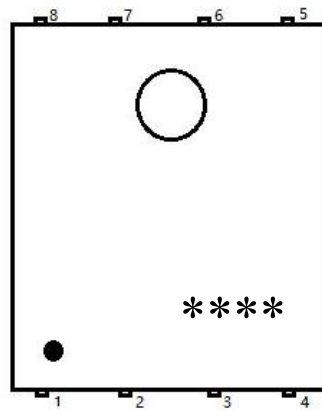


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Figure 1 is a line graph showing the temperature profile of the specimen during the heat treatment process. The Y-axis is Temperature (°C) ranging from 0 to 350. The X-axis is Time (sec) ranging from 0 to 280. The profile shows a heating phase from 20°C to 150°C (0-80 sec), a dwell phase at 150°C (80-170 sec), a second heating phase to 245 ± 5°C (170-210 sec), a dwell phase at 245 ± 5°C (210-215 sec), and a cooling phase back to 100°C (215-250 sec).